

THE NEXT **EVOLUTION LEAP**

LG NeON[®]2BiFacial



HIGHLIGHT 2017

UP TO 423 WATT IN TOTAL

BIFACIAL MODULE

TRANSPARENT BACKSHEET







LG NeON® 2 BiFacial – UNLEASH THE POWER!

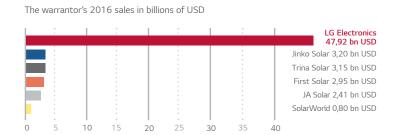
The LG NeON® 2 BiFacial is based on the well-known high-performance module LG NeON® 2, winner of the Intersolar Award 2015. Already on the front side, the LG325N1T-A5 module reaches with its 60 highly efficient, mono-crystalline cells a basic power of 325 Watt peak (Wp).

Through the use of bi-facial cells and a transparent back sheet, the power of the LG NeON® 2 solar modules with CELLO technology can now be fully exploited. Thanks to the additional yield from the back side of the module ("bifacial bonus") the overall performance of the LG NeON® 2 BiFacial module increases under optimal conditions up to 423 W.

LOCAL GUARANTOR, GLOBAL SECURITY

LG Solar is part of LG Electronics, a global and financially strong company, with over 50 years of experience.

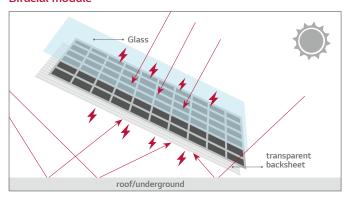
Good to know: LG Electronics is the warrantor for your solar modules. LG Electronics has been present in Europe with many local subsidiaries for decades.



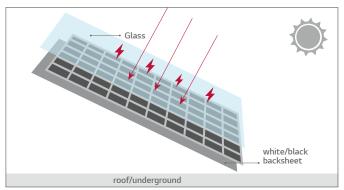
I G NeON® 2 BiFacial – BONUS!

Traditional, single-sided active cells and modules can absorb incident light only on the front side and convert it to electricity. The LG NeON® 2 BiFacial, however, has double-sided active cells and a translucent foil on the back. This enables to use both the light falling on the front side and on the back side, and increase energy yield by up to 30 % compared to a monofacial module of equal nominal power.

Bifacial module



Monofacial module



POWERFUL DESIGN, GUARANTEED ROBUST

With reinforced frame design, LG NeON® 2 BiFacial can endure a front load up to 6,000Pa (represents snow height of normal snow of more than 1.8 meters) and a rear load up to 5,400Pa (represents wind speed of up to 93 m/s, compare max. wind speed of Hurricane Katrina 2005 of max. 75 m/s).



- * 1) 1st year. 98 %.
- 2) After 2nd year. 0.55 % p annual degradation.3) 84.8 % for 25 years.

LG NeON® 2 BiFacial

LG325N1T-A5 | LG320N1T-A5

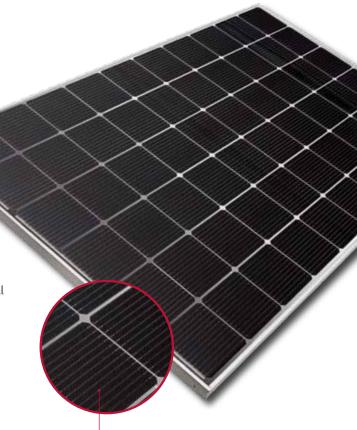
60 cell

LG NeON® 2 BiFacial is designed to utilize both sides of the PV module for absorbing more light and generating more energy. It also adopts the prizewinning Cello technology which replaces 4 busbars with 12 thin wires to enhance power output and reliability. It is possible to produce a surplus of output energy with LG NeON® 2 BiFacial compared with normal monofacial modules.









- CELLO technology - transparent backsheet

KEY FEATURES



Enhanced Performance Warranty

LG NeON® 2 BiFacial has an enhanced linear performance warranty with a max. annual degradation of -0,55 %. Thus, LG guarantees a min. of 84,8 % of the nominal power even after 25 years of operation.



Bifacial Energy Yield

It is possible to produce 30 % more energy than with conventional modules under optimal conditions.



Better Performance on a Sunny Day

LG NeON® 2 BiFacial now performs better than many other modules on sunny days thanks to its improved temperature coefficiency.



More Power also on a Cloudy Day

LG NeON® 2 BiFacial gives good performance even on a cloudy day due to its very good weak sunlight performance.



High Power Output

LG NeON® 2 BiFacial has been designed using LG's new CELLO technology. The cell efficiency on the rear side is only slightly lower than on the front side.



Almost Zero LID (Light Induced Degradation)

The n-type cells used in LG NeON® 2 BiFacial have almost no boron, which often causes the initial efficiency drop, of conventional modules.

About LG Electronics

LG Electronics is a global big player, committed to expanding its operations with the solar market. The company first embarked on a solar energy source research program in 1985, supported by LG Group's vast experience in the semi-conductor, LCD, chemistry and materials industries. In 2010, LG Solar successfully released its first MonoX® series to the market, which is now available in 32 countries. The LG NeON® (previous. MonoX® NeON), NeON®2, NeON®2 BiFacial won the "Intersolar AWARD" in 2013, 2015 and 2016, which demonstrates LG Solar's lead, innovation and commitment to the industry

N[®]2BiFacial

Electrical Properties (STC2)

Module		LG325N1T-A5	Bifacial Gain³				LG320N1T-A5	Bifacial Gain³			
			5%	10%	20%	30%	LG3ZUNTT-A5	5%	10%	20%	30%
Maximum Power (Pmax)	[W]	325	341	358	390	423	320	336	352	384	416
MPP Voltage (Vmpp)	[V]	34.3	34.3	34.3	34.4	34.4	33.9	33.9	33.9	34.0	34.0
MPP Current (Impp)	[A]	9.48	9.95	10.43	11.33	12.29	9.45	9.92	10.39	11.29	12.23
Open Circuit Voltage (Voc)	[V]	41.0	41.0	41.0	41.1	41.1	40.9	40.9	40.9	41.0	41.0
Short Circuit Current (Isc)	[A]	10.20	10.71	11.22	12.21	13.23	10.16	10.67	11.18	12.18	13.18
Module Efficiency	[%]	18.3	19.2	20.2	22.0	23.9	18.1	19.0	19.9	21.7	23.5
Operating Temperature	[°C]	-40 ~ +90									
Maximum System Voltage	[V]	1,000									
Maximum Series Fuse Rating	[A]	20									
Power Tolerance (%)	[%]	0~+3									

² STC (Standard Test Condition): Irradiance 1,000 W/m², Module Temperature 25 °C, AM 1.5. The nameplate power output is measured and determined by LG Electronics at its sole and absolute discretion.

3 Depending on mounting height and albedo of the underground.

Mechanical Properties

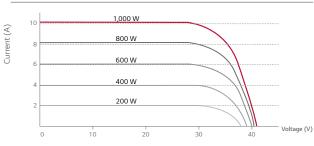
6 x 10
LG
Monocrystalline/N-type
161.7 x 161.7 mm
12 (Multi Wire Busbar)
1,730 x 1,024 x 40 mm
6,000Pa
5,400Pa
18.2 kg
MC4, PV-JM601A
IP68 with 3 Bypass Diodes
2 x 1,000 mm
High Transmission Tempered Glass
Transparent foil
Anodized Aluminium

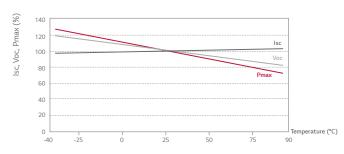
Electrical Properties (NOCT4)

Module		LG325N1T-A5	LG320N1T-A5
Maximum Power (Pmax)	[W]	240	236
MPP Voltage (Vmpp)	[V]	31.7	31.4
MPP Current (Impp)	[A]	7.55	7.53
Open Circuit Voltage (Voc)	[V]	38.2	38.1
Short Circuit Current (Isc)	[A]	8.21	8.18

 $^{^4}$ NOCT (Nominal Operating Cell Temperature): Irradiance 800 W/m², module temperature 20 °C, wind speed 1 m/s.

Characteristic Curves





Certifications and Warranty

	IEC 61215, IEC 61730-1/-2		
Certifications	IEC 62716 (Ammonia corrosion test)		
Certifications	IEC 61701(Salt mist corrosion test)		
	ISO 9001		
Fire Rating	Class C		
Product Warranty	12 Years		
Output Warranty of Pmax	Linear Warranty ¹		

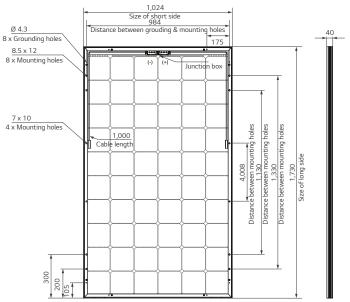
¹1) 1st year. 98 %. 2) After 2nd year. 0.55 % p annual degradation. 3) 84.8 % for 25 years.

Temperature Characteristics

NOCT	[°C]	45 ± 3
Pmax	[%/°C]	-0.37
Voc	[%/°C]	-0.27
Isc	[%/°C]	0.03

Dimensions (mm)





The distance between the center of the mounting/grounding holes.



All details in this data sheet comply with DIN EN 50380. Subject to errors and alterations. Date: 09/2017 Document: DS-N1T-A5-EN-201709_2



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LG Electronics Deutschland GmbH